The PACE 427 is a revolutionary new supercar you can build yourself

- The PACE 427 uses the latest design, engineering & production techniques to deliver the best possible performance and handling.
- The PACE 427 is constructed using premium components such as Carbon/Kevlar Body Panels, Alloy Chassis & Alloy Rocker Suspension.
- The PACE 427 features a truly authentic body shape in full gloss finish, functional pin drive wheels & premium Brembo brakes as standard.
- The PACE 427 can accommodate drivers over 6'5”

www.absolutepace.com  Ph 07 3103 0957
PACE 427 - Features

TIG Welded Aluminium Semi-Monocoque Chassis featuring drivetrain mount points and mounting points for other major components. No substandard fibreglass cabin panelling, our chassis features the enhanced safety, strength and easier build of full welded aluminium panelled cockpit in the form of a Monocoque Structure. Chassis offers extensive cockpit space with room for 6’5”+ drivers.

Premium Rocker/Pushrod Suspension Design Front and Rear. Incorporating CNC Billet Aluminium A-Arms & Uprights with a choice of Urethane Suspension Bushes or Teflon Rod Ends. Chassis features adjustable suspension mount locations to allow owners to significantly lower the vehicle without adversely affected suspension geometry. Perfect for both track days and full time track work.

Standard brakes front and rear are large slotted/dimpled and vented rotors with Brembo 4 piston calipers. 300mm rotor size with 15” wheels, 348mm rotor size with 17” and larger wheels. Tilton floor mounted bias adjustable pedal box with remote reservoirs. Custom PACE spot calipers are used for handbrake.

Body consists of full gloss perfectly straight panels in Carbon Composite Construction. Full range of Gelcoat colours and custom colour mixes are available. Doors are reinforced Kevlar/Carbon construction.

Authentic 427 SC replica body shape that provides the engine bay, interior and guard space of an original Cobra. Significantly more space than found in many replicas. Original styled body also ensure precision fitment of all reproduction accessories and parts. Compare our body shape to our competitors.

Accommodates a large range of engine & gearbox choices. Engine: Ford Windsor, Ford Modular Aluminium 5.0lt (Coyote), Gen 3 & Gen 4 Holden/Chev engines from 5.7lt - 7.0lt, normally aspirated and supercharged. Custom engine & gearbox fitment available. Custom engine fitments also available.

Independent Rear Differential is a unit used by major OEM’s and manufactured by ZF. Featuring Aluminium Housing, 8.3” Crown Wheel and optional Shot-Peened Gearsets with LSD. Driveshafts are Custom 4340 Chromoly Race Axles with 108mm CV Joints & Chromoly Stub Axles.

Chassis features a unique exhaust system recess to allow the vehicle to sit lower while still providing adequate ground clearance regardless if under body or side pipe exhaust system is used. Chassis also features a large underfloor storage section in the boot. Cockpit storage under seats and in rear bulkhead.


Superior safety with high strength heavy wall aluminium cockpit safety cell & advantage of increased torsional stiffness of semi-monocoque design. Enhanced shear & penetration protection offered by the Carbon/Kevlar reinforced door panels. Enhanced rear impact performance of forward mounted fuel tank.

Build time is significantly reduced as every facet of the design has been optimized for quick and easy assembly. Full colour 800+ page build manual with DVD. Build can be as little as 5 months part time.

Extensive testing and compliance work has been performed for street registration in Australia: Chassis Torsion and Beam, Body Panels, Suspension, Handling, Braking, Seat Belt Mounts, Bump Steer etc plus certified parts and accessories. Please contact us for recommended engineers in your state.
### PACE 427

**Comfort:**
- Largest Cockpit Size
- Deep Wide Seating Position
- 6’5”+ Drivers Accommodated
- Full Sprung Seats
- Adj. Height Steering Column
- Enhanced Shock Travel
- Underfloor Boot Storage
- Rear Wall Lockable Storage
- Adj. Seat Position/Height
- Adj. Pedal Height & Spacing
- Cockpit Fresh Air Vents
- Poly Bush Suspension Option
- Quick Adjustable Dampening

**Performance:**
- Rocker Suspension
- Trackday Quick Height Adj.
- Tilton Race Pedals
- 46 KG Carbon Street Body
- 100KG Aluminium Chassis
- 350mm Slotted Rotors
- 4 Piston Brembo Brakes
- 6 Piston Upgrade Brakes
- Adjustable Brake Bias
- Teflon Rod Ends Standard
- CAD Designed & Optimised
- Low Drag Flat Floor
- Extremely Light Weight

**Safety:**
- Aluminium Safety Cell
- Kevlar Reinforced Doors
- Enhanced Body Strength
- Wide Anti-Intrusion Bars
- Collapsible Steering Column
- Relocated Fuel Tank
- Oversized Brakes
- 3-Point Structural Roll Bar
- Optimised Brake Bias
- LED Rear Lights
- LED High Level Brake Light
- Caliper Style Handbrake
- Flame Proof Footboxes
# PACE 427

**Suitable for Full Street Registration & Track Use**

$36,995 Starter Package
Plus $17,495 Roller Add-On Kit
Plus $38,995 Finishing Add-On Kit

## $36,995 Starter Package
Chassis Unit, some Suspension & Brake Components & Fitted Main Body

### Chassis
- Aluminium Semi-Monocoque TIG Welded Chassis
- Removable Aluminium Front Panelling for Nose Section and Radiator Support
- Integrated Mounting Points for Suspension, Engine, Gearbox, Differential, Steering etc.
- Seatbelt Retractor Mounting Brackets with Bolts
- Billet Alloy Door Hinges with Pivot Assemblies
- Billet Alloy Bonnet Hinges with Gas Strut Mounts
- Billet Alloy Boot Hinges with Gas Strut Mounts
- Chassis Plaque

### Brakes
- 4 Piston Brembo Calipers Front
- 4 Piston Brembo Calipers Rear
- 300mm Vented/Slotted Rotors Front
- 300mm Vented/Slotted Rotors Rear
  
  *(Larger Calipers & 350mm Rotors Optional)*

### Body
- Full Gloss Gelcoat Finish
- Carbon Fibre Composite Main Body
- Carbon Fibre Composite Bonnet
- Carbon Fibre Composite Boot
- Carbon Fibre & Kevlar Door Assemblies
- Door Anti-Intrusion Bars
- Main Body Fully Fitted & Aligned onto Chassis
- Main Body Removable During Build
  
  *(Optional Full Aluminium Hand Crafted Body)*

### Suspension
- CNC Billet Aluminium Uprights
- CNC Billet Aluminium Upper Control Arms
- CNC Billet Aluminium Lower Control Arms

### Manual
- 1000+ Page Full Colour Build Manual

## $17,495 Roller Add-On Kit (price includes 20% combined order discount)

### Chassis
- Zinc Plated Diff & Rear Shock Mounting Bracket
- Zinc Plated Front Shock Mounting Bracket
- Zinc Plated Engine Mount Brackets
- Zinc Plated Gearbox Mount Bracket

### Brakes
- Performance Front Brake Pads
- Performance Rear Brake Pads
- Pad Fitment Pins & Spring Clips
- Rotor Hub Rings

### Body
- Bonnet Fitted, Aligned and Hinging
- Boot Fitted, Aligned and Hinging
- Doors Fitted, Aligned and Hinging
- Door Locks, Latches and Striker Pins Fitted
- Stainless Door Handle Pivot Shafts Fitted
- Rubber Bonnet Stops - Front and Rear
- Rubber Boot Stop

### Drive Shafts
- Pair Race Spec Chromoly Axles
- Set of CV Joint Assemblies
- Set CV Rubber Boots
- Set of CV Boot Flanges & Stainless Ties
- Set of CV Stainless Ties
- CV Grease
- Chromoly Inner Stub Axles
- Chromoly Outer Stub Axles

### Steering
- Steering Rack with Adjustable Height Mounting
- Collapsible Steering Column with Height Adjust.
- Teflon Lined Steering Tie-Rack Ends

### Suspension
- Zinc Plated Steering Arm Brackets
- Zinc Plated Toe Link Brackets
- Zinc Plated Upright Double Shear Brackets
- Zinc Plated Upper Control Arm Camber Brackets
- Adjustable Dampening Billet Coilover Shocks
- Adjustable Ride Height
- Coilover Springs
- Zinc Plated Chromoly Pushrods
- Zinc Plated Chromoly Toe Links
- Race Quality Wheel Bearings
- Zinc Plated Chassis Suspension Mount Brackets
- CNC Billet Aluminium Bellcranks
- Zinc Plated Bellcrank Mounting Brackets
- CNC Machined Rod End Shear Spacers
- HD Teflon Rod Ends (Urethane Bushes optional)

### Hardware & Tool Kit
- Mounting Hardware
- 3 x Compartment Boxes with Colour Labels
- Small & Large Shock Spanners
- 36mm Ratchet Socket for Axle Nuts
- CNC Bullet Shaped Shoulder Bolt Fitment Tool

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*Prices / Specifications subject to change without notice. All prices include GST.*
## Brakes
- CNC Bent and Machine Terminated Brake and Clutch Hard Lines
- Certified Flexible Braided Hoses
- All Required Brake Fittings for Complete System
- Tilton Aluminium Triple Pedal Assembly with Brake Bias Adjustment
- Adjustable Pedal Pad Height and Spacing
- Brake Master Cylinders (2 x Brake, 1 x Clutch)
- Brake Remote Reservoirs & Bracket
- Brake Fail Pressure Switches
- Complete Handbrake Assembly with Custom Spot Calipers, Cables, Mounting Brackets etc.
- Pair ABS Plastic Brake Cooling Ducts
- Heatshield for Master Cylinders
- Stainless Hard Line Clamps
- Stainless Brackets for Flexible Braided Hoses
- Stainless Spring Clips for Flexible Braided Hoses
- Brake Reservoir Labels

## Drivetrain
- Urethane Aluminium Engine Mounts
- Urethane Gearbox Mount
- Exhaust Headers
- Taillight Assembly
- Aluminium Diff Pinion Adaptor
- Exhaust Insulation Kit
- Engine Bay & Tunnel Insulation (Marked Ready to Cut & Fit)
- Mirror Stainless Heatshield Panels for Engine Bay
- Aluminium Front Inner Guard Panels
- Aluminium Front Seal Panels

## Fuel System
- Fuel Tank with In-Tank Anti-Surge System
- Rubber Insulated Tank Mounts
- Polished Roller Latch Fuel Cap & Filler Tube
- CNC Bent & Machine Terminated Fuel Hard Lines
- Stainless Braided Teflon Fuel Flexible Lines
- Emissions Charcoal Canister Kit
- Fuel Breather Lines
- Fuel Filler Hose

## Cooling System
- Aluminium radiator & Rubber Insulated Mounting
- 16" Electric Fan
- Stainless Coolant Tubes & Clamps
- Aluminium Radiator Shroud
- Aluminium Coolant Header Tank
- Aluminium Coolant Overflow (Recovery) Tank
- Aluminium Seal Panels for Radiator

## Lighting
- 7" Headlamp Assemblies with Integrated Parkers
- Chrome Surround Assemblies for Headlights
- Lucas Clear L691 Front Indicators
- PACE L542 Clear LED Tailights (All-In-One - Brake, Tail, Turn Signal and Reverse)
- CNC Billet Aluminium Clear LED High Brake
- Lucas L467 Chrome Number Plate Light
- Clear Side Indicators
- Custom Small Round Reflectors
- All Bulbs etc included

## Electrical
- Complete Classic 7 Gauge Set
- Warning Lights for High Beam, Turn Signals, Seatbelt, Brake Fail, Handbrake
- Senders for all Gauges
- Complete Switch Set to Control Headlights, Wiper, Hazard Lights, Demister & Squirters
- Dash Mounted Ignition Switch
- Push Button Start Button
- Column Mounted Turn Signal Switch
- Horn Button (Integrated onto Turn Signal Switch)
- Twin Tone Horn Set
- Electric Demister with ABS Plastic Ducts
- 3 Point Immobiliser
- Electronic Steering Lock
- Electronic Steering Lock Controller
- Battery
- Zinc Plated Battery Mounting Bracket
- Complete Wiper System, 2 Speeds and Auto Park
- Stainless Wiper Arms and Blades
- Twin Chrome Washer Jets
- Washer Bottle
- Wiring Loom Kit
- Battery Cut-Off Switch
- Handbrake Lever Switch
- Cigarette Lighter Power Socket
- Seat Belt Timer for LED Warning Light

## Steering
- 15” Classic Style Wood Laminate Wheel
- Steering Wheel Boss
- Aluminium Steering Wheel Centre Cap

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*Prices / Specifications subject to change without notice. All prices include GST.
**Interior & Boot**
- Classic Style Alloy Seat Frames with Sprung Base
- Drivers Seat Slider Assembly
- Retractable Lap Seat Belts
- Centre Mirror with Day/Night Function
- Shifter Boot & Chrome Trim Ring
- Polished Aluminium Gear Knob
- Handbrake Lever
- Polished Aluminium Handbrake Handle Grip
- Dash Panel
- Adjustable Fresh Air Vent System (Drv and Pass)
- Interior Insulation Kit
- Chrome Classic Door Handles
- Stainless Demister Vent Louvers
- Retractable Seatbelts
- Seatbelt Bezel Set
- Warning Labels - Dash/Firewall & Seatbelts
- ABS Plastic Interior Trim Panels - Door Hinge Covers, Door Latch Covers, Infill Panels, Etc.
- Rubber Boots to Seal Rear Pushrods into Boot
- ABS Plastic Infill Panels to Seal Suspension/Boot
- Rubber Seals for Doors, Bonnet and Boot
- Alloy Lid Sections for Underfloor Storage in Boot
- Stainless Rear Inner Guard and Seal Panels
- Polished Stainless Floor Drain Hole Covers

**Hardware & Tool Kit**
- Mounting Hardware
- 10 Compartment Boxes with Colour Labels
- Specialist Tools - Switch Spanner, Lead Wheel Hammer

**Support**
- Full colour build manual 1000+ pages with DVD
- Phone and Email support
- In person visits to talk to our staff

**Required Components to Finish Vehicle:**
- Engine and Associated Wiring & Accessories
- Gearbox with Bellhousing, Clutch etc.
- Underbody or Side Pipe Exhaust Parts
- Trimming for Supplied Interior Components
- Tyres
- Some miscellaneous items - fluids, adhesives etc
- Some additional parts dependent on build spec.
- Paint (or you can leave in Gelcoat Finish)

**Exterior Bright Work**
- Set of Quick Jacks (Over-Riders & Bumpers Optional)
- Set of Body Grommets for Quick Jacks etc.
- Front Stainless Number Plate Mounting Bracket
- Rear Stainless Number Plate Mounting Bracket
- Gas Strut Bonnet Stays with Mounting Brackets
- Gas Strut Boot Stays with Mounting Brackets
- Glass Windscreen with Chrome Brass Frame
- Windscreen Escutcheon Plates Stainless
- Windwings with Stainless Mounting Hardware
- Sunvisors with Stainless Mounting Hardware
- Lockable Chrome Bonnet Handle Set
- Lockable Chrome Boot Handle
- Latches & Catches for Bonnet & Boot
- Door latches with enhanced 2-stage locking
- Side Vent Louvers with Mounting Brackets
- Drivers Raydot Chrome Mirror with Stainless Mounting Kit for Windscreen

**Registration Certifications (supplied to your engineer):**
- Chassis Torsional & Beaming, Suspension & Associated Mounts, Bump Steer, Seats, Seat Mounts, Seat Belt Mounts, Collapsible Steering Column, Door Anti-Intrusion Bars, Lights & Reflectors, Double Lane Change Maneouvre, Brake Test, Brake Lines & Fuel Hoses, Wheels, Windscreen Wiper Swept Area, Steering Wheel & Boss, Seat Belts, Head Impact, Driver Front Visibility, Steering Lock, Etc

**Payment Scheme**
**PACE Roadster Starter Kit Payment Schedule:**
- 25% Deposit on Order of Starter Kit.
- 25% Chassis Completed
- 25% Body Completed
- 25% Ready for Delivery with Parts Packed

**PACE Roadster Roller Kit Payment Schedule:**
- 50% Deposit to order Roller Add-On Kit
- 50% Parts Packing Complete

**PACE Roadster Finishing Kit Payment Schedule:**
- 25% Deposit to order Finishing Add-On Kit
- 25% Progress Payment
- 25% Progress Payment
- 25% Balance Payment

50% Deposit required for options.

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**Prices / Specifications subject to change without notice. All prices include GST.**

*Our kits also include significant mounting hardware, brackets & fasteners for supplied components.*

*Not every component supplied in each kit is listed in this brochure, this is an overview only. Ask us for packing lists for full listing of supplied components.*